



Full Strength Reduction 1:10



ORANGE G
Pigment Orange 13
C.I. No. 21100

APPLICATIONS											
Printing Inks					Paints			Plastics			
Offset		Flexo/Liquid			Air Drying	Stoving	Water Based	Plastics	PVC	Rubber	Textile Emulsion
Heat Set	Cold Set	Water Based	Solvent Based	NC Based							
Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y

Y = Recommended; N = Not Recommended

Specific Gravity	Bulk Volume	Oil Absorption gm / 100 gm	FASTNESS PROPERTIES				PHYSICAL AND CHEMICAL PROPERTIES																		
			Light (1 ÷ 8) Scale	Heat (1 ÷ 5) Scale	Overspray (1 ÷ 5) Scale	Reagents (1 ÷ 5) Scale	Solvents (1 ÷ 5) Scale						Plasticizers / Oils (1 ÷ 5) Scale												
							Full Strength	Reduction Tone	150°C / 20 Min.	180°C / 10 Min.	120°C / 30 Min.	N. C. Lacquer	Water	5% Acid HCL	5% Alkali NaOH	Ethanol	N-Butanol	N-Butyl Acetate	M.E.K.	White Spirit	Xylene	Mixed NC Solvents	DEG	D.B.P.	D.O.P.
1.5	3.5	50	6-7	4	4	3	2	2	5	5	5	4	3	2	1	3	1	1	4	5	5	5	5	3	5